

<b>3. MANUFACTURING SPECIFICATION</b>	Document code: MS
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**1. General information on product**

<b>Product code and name:</b>	( 20070) Soybean oil, raw <b>2.20.1 Vegetable oil and fat</b> <b>2.185 Soy bean oil crude, not degummed</b>
<b>Type:</b>	Soybean oil
<b>Manufacturer's headquarters:</b>	Bankom production Obrenovac, Branch of Bankom DOO, Bulevar Nikole Tesle 30a, Belgrade
<b>Manufacturing facility :</b>	Obrenovac 11500, Nemanjina b.b. Email: office@bankom.rs

**2. Product definition and short description**

**Ingredients:** 100%Soybean

This type of product is produced from healthy, genetically nonmodified soybeans, which are crushed and dehulled. Through special heat treatment and extraction with organic solvent (n-hexane) oil is released of sediment through sedimentation and filtering in frame filter press, and than oil is stored.

**3. Complies with applicable standard and EU regulations**

Legal provisions and relevant standard GMP+B2, GMP+BA1, GMP+BA4, requirements EU Regulations (and amendments): 396/2005, 68/2013, 767/2009, 1829/2003, 574/2011, 744/2012, Directive 2002/32/EC and amendments).

**GMP+FSA ASSURED**

<i>Properties type</i>	<i>Performance value</i>																																																
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<b>ORGANOLEPTIC PROPERTIES</b>	<b>Color: characteristic, yellow-brown</b> <b>Taste: without unusual taste and without taste typical for rancidity</b> <b>Odour: pleasant and characteristic for soybean oil, without unusual odour and without odour typical for rancidity</b>																																																
<b>CHEMICAL PROPERTIES</b>	<table> <thead> <tr> <th></th> <th><u>Typical value</u></th> </tr> </thead> <tbody> <tr> <td>Moisture</td> <td>0,03-0,2 %</td> </tr> <tr> <td>Insoluble impurities</td> <td>0,04-0,07%</td> </tr> <tr> <td>Free fatty acid content-acidity</td> <td>0,84-1,31% oleic acid</td> </tr> <tr> <td>Peroxide value</td> <td>1,99 mmol/kg</td> </tr> <tr> <td>Relative density(x0C/water t 20°C)</td> <td>0,922 (x=20°C)</td> </tr> <tr> <td>Refractive index(nDx0C)</td> <td>1,473-1,474 (x=20°C)</td> </tr> <tr> <td>Saponification value</td> <td>190-191 mgKOH/g</td> </tr> <tr> <td>Iodine value</td> <td>122-134 g/100g</td> </tr> <tr> <td>Unsaponifiable matter</td> <td>0,44-0,51%</td> </tr> <tr> <td>Total phosphorus/phosphatides content</td> <td></td> </tr> <tr> <td>Phosphorus</td> <td>0,025-0,0758 %</td> </tr> <tr> <td>Phosphatides</td> <td>0,63-1,9 %</td> </tr> <tr> <td>Lovibond colour</td> <td></td> </tr> <tr> <td>Red 2,5-4 , Yellow 25-40</td> <td></td> </tr> <tr> <td>Flashpoint limits test at 121°C</td> <td>no flash</td> </tr> <tr> <td>GMO</td> <td>&lt;0,1%</td> </tr> <tr> <td colspan="2"><b><u>Requirements GMP+BA1</u></b></td> </tr> <tr> <td colspan="2"><b><u>Toxic substances</u></b></td> </tr> <tr> <td>Dioxin</td> <td>0,5-0,75ng/kg</td> </tr> <tr> <td>Sum of dioxins and dioxin like PCB</td> <td>max 1,5 ng/kg</td> </tr> <tr> <td>Dioxin like PCB</td> <td>max 0,5 ng/kg</td> </tr> <tr> <td>Hydrocarbons(C10-C40)</td> <td>400mg/kg</td> </tr> <tr> <td>Polycyclic Aromatic Hidrocarbons(PAH)</td> <td>160-200µg/kg</td> </tr> </tbody> </table>		<u>Typical value</u>	Moisture	0,03-0,2 %	Insoluble impurities	0,04-0,07%	Free fatty acid content-acidity	0,84-1,31% oleic acid	Peroxide value	1,99 mmol/kg	Relative density(x0C/water t 20°C)	0,922 (x=20°C)	Refractive index(nDx0C)	1,473-1,474 (x=20°C)	Saponification value	190-191 mgKOH/g	Iodine value	122-134 g/100g	Unsaponifiable matter	0,44-0,51%	Total phosphorus/phosphatides content		Phosphorus	0,025-0,0758 %	Phosphatides	0,63-1,9 %	Lovibond colour		Red 2,5-4 , Yellow 25-40		Flashpoint limits test at 121°C	no flash	GMO	<0,1%	<b><u>Requirements GMP+BA1</u></b>		<b><u>Toxic substances</u></b>		Dioxin	0,5-0,75ng/kg	Sum of dioxins and dioxin like PCB	max 1,5 ng/kg	Dioxin like PCB	max 0,5 ng/kg	Hydrocarbons(C10-C40)	400mg/kg	Polycyclic Aromatic Hidrocarbons(PAH)	160-200µg/kg
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	<p><b><u>Pesticides</u></b></p> <p><b>Hexachlorocyclohexane(HCH)</b>                  Alfa isomer max 0,2mg/kg                  Beta isomer max 0,1mg/kg                  Gama isomer(lindan) max 2,0 mg/kg                  Hexachlorobenzene( HCB) max 0,2mg/kg                  Endrin(sum of endrin and deltaketo-endrin) max 0,05mg/kg                  Endosulfan(sum of alf and beta isomers and of endosulfan Sulfate) max 1,0mg/kg                  DDT(sum of DDT, DDD and DDE –isomers) max 0,5mg/kg                  Clethodim 10 mg/kg                  Thifensulfuron-methyl 0,05 mg/kg                  Bentazone 0,1 mg/kg</p>																						
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4.2 Terms of use	Product for further processing as a feedstock in the manufacture of ready-made mixtures for animal feeding, as well as raw materials in paint and varnish industry, and in biodiesel production.																						
4.3 Shelf life	12 months																						
4.4 Packing	Bulk																						
4.5 Storage conditions	It is recommended to store in tanks where product will not be in contact with moisture and high temperature and where will be protected from entry of rodents, insects, birds and other animals.																						
Date: 13.11.2020.																							